



PC FROST™

PC FROST™ is a transparent polycarbonate sheet. The product is produced with vast knowledge of our production team experienced in producing mono, co and tri-extrusion. The product is virtually unbreakable with extremely high impact resistance and offers high temperature performance too. PC FROST™ provides designers, specifiers and architects with possibilities to use FROSTED polycarbonate sheets in applications where a modern and stylish look is required. The consistent high quality demands from the market helps to improve machining and thermoformability.

ALSO AVAILABLE:

In different transparent colours.

EXCELLENT FIRE PERFORMANCE. In case of fire, the polycarbonate sheet will melt and allow venting where heat and smoke will be let out and therefore reduce the growth of fire by flame spread.

PC FROST™ BENEFITS:

- Wide range of transparent colours
- More than 10 times the impact strength of high impact PMMA
- Easy to thermoform or fabricate
- Half the weight of glass

APPLICATION AREAS:

Interior design, signs, displays and in other applications where a high impact strength, good aesthetics and a stylish look are needed.

DELIVERY PROGRAM:

Standard size: 2050 x 1250 mm

Thickness range: 2 – 6 mm

Colour: colours upon request

Embossing: smooth

Special sizes and thicknesses on request

POLYCARBONATE TECHNICAL SPECIFICATIONS

Property	Value	Unit	Standard
Physical properties			
Density	1,2	g/cm ³	ISO 1183
Refractive index (20 °C)	1,586		ISO 489
Moisture absorption 24 hours, 23 °C, 50% RH	0,15	%	ISO 62
Mechanical properties			
Tensile strength at yield (at break)	60 (70)	N/mm ²	ISO 527
Elongation at yield (at break)	6 (110)	%	ISO 527
Elastic modulus	>2300	N/mm ²	ISO 527
Flexural modulus	>2300	N/mm ²	ISO 178
Charpy unnotched impact strength -40 °C	NB	kJ/m ²	ISO 179/1eU
Charpy notched impact strength -30 °C	11	kJ/m ²	ISO 179/1eA
Izod notched impact strength +23 °C	65	kJ/m ²	ISO 180/1A
Izod notched impact strength -30 °C	10	kJ/m ²	ISO 180/1A
Thermal properties			
Linear coefficient of thermal expansion (20-70 °C)	65x10 ⁻⁶	K ⁻¹	ISO 11359-2
Heat deflection temperature, HDT A (1,80 N/mm ²)	132	°C	ISO 75
Heat deflection temperature, HDT B (0,45 N/mm ²)	142	°C	ISO 75
Vicat temperature VST/B 120	149	°C	ISO 306
Vicat temperature VST/B 50	148	°C	ISO 306
Thermal conductivity	0,20	W/m.K	DIN 8302
Electrical properties			
Volume resistivity, dry	>10 ¹⁴	Ω . m	IEC 60093
Surface resistivity, dry	10 ¹⁶	Ω	IEC 60093
Dielectric strength, dry	30	kV/mm	IEC 60243
Dielectric constant, dry 50 Hz	3		IEC 60250
Dielectric constant, dry 1 MHz	2,9		IEC 60250
Dissipation factor (tan δ), dry 50 Hz	0,001		IEC 60250
Dissipation factor (tan δ), dry 1 MHz	0,01		IEC 60250

Properties reported here are typical values. Arla Plast makes no representation that the material in any particular shipment will conform exactly to the values given. The above information is based upon experience and given in good faith. Due to many factors which are outside our knowledge and control, no warranty is given or is to be implied with respect to such information. Detailed product specification and technical manual/information is available on request.